

107059

Tuesday, September 17, 2013 11:29:46 AM

N900040100

Setup Start *NS1*

Stop *NS2*

2

?

Customer:

Reference:

Run Start *NR1*

Date:

Stop *NR2*

SPC (Y/N):

Date:

**Insp.
Stamp**

0.00

100

SprayPaint

Spray Painting

Memo

apply rock guard as per dwg D3394

0.00

110

QC3- Inspect Part Finish

0.00

110

QC

Quality Control

Memo

0.00

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Item ID: D3394-1RG Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Lug
Start Date: 9/17/2013 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 9/18/2013 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: _____	0.00							
120									
Packaging	Memo	0.00				13/9/18		(2)	DA 32 89
Packaging									
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MCJ 13-09-18

MF
13-9-18

Picklist Print

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Work Order ID: 107059

Parent Item: D3394-1RG

Parent Item Name: Lug

Start Date: 9/17/2013

Required Date: 9/18/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: lpp revA 11.05.27 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3394-041 Lug		Manufactured	No				Each	72.0000		2			

Location

Loc Qty

Loc Code

ST465

72

74505

4

82149

10

84146

58

UMF 139-17

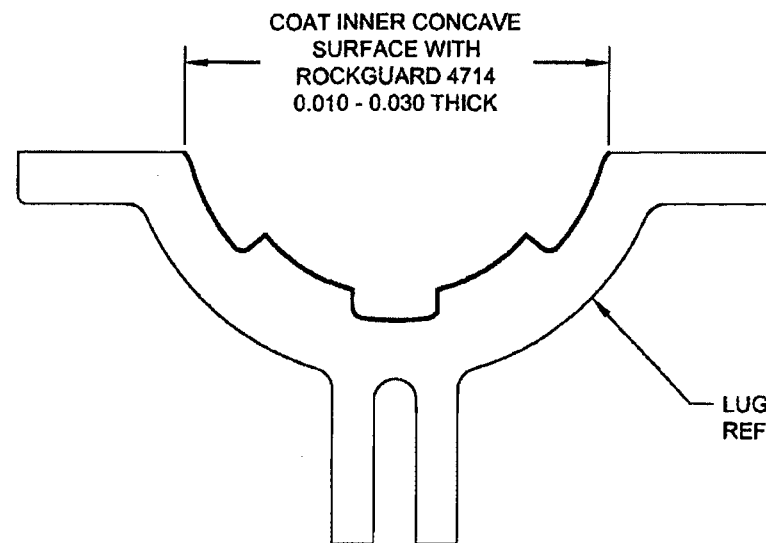
DRAWING NO. D3394	TITLE LUG	REV. B	DART AEROSPACE USA, INC ENGINEERING ORDER		D.E.O. NO. D3394-B-2	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>GP</i>	CHECKED <i>SC</i>	MFG. APPR. <i>M</i>	APPROVED <i>MP</i>		DE APPR. <i>H</i>		
DATE 11.05.02	DATE 11.05.09	DATE 11.05.08	DATE 11.05.08		DATE 11.05.09		

PURPOSE

ADD D3394-xRG OPTION

CHANGE

D3394-xRG MOUNTING LUGS ARE INDENTICAL TO D3394-x MOUNTING LUGS, HOWEVER AFTER FINISH, COAT INNER CONCAVE SURFACE WITH "PLUS ONE ROCKGUARD 4714" AS SHOWN BELOW.



D3394-1RG LUG (SHOWN)
D3394-3RG/-5RG LUGS (SIMILAR)
D3394-041RG/-043RG/-045RG LUG ASSEMBLIES (SIMILAR)

107059
RELEASED
2011-05-26
WMB

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